Web: www.ccwm-cn.com
Tel: +86 -0519-86750402 Fax: +86-0519-83909002
Email: manager@ccwm-cn.com
地址: 江苏省常州市金坛区社兴西路28号
Add: Zhiqian Town, Changzhou City, Jiangsu Province, China

Product: CCMS



1. Diameter:

1.6mm, 2.0mm, 2.4mm, 3 .2mm, 4.0mm.

2 . Weight:

5kg/tube ,

10kg/tube,

3. Package:

one meter long straight barrel

4. Certificates:

ISO

5 . Material:

Copper coated carbon- Manganese steel solid TIG wire

6.Confirm with:

GB/T 14957-94: H08A

7 . Applications:

TIG wire suitable for welding and repairing C-Mn steels.

Web: www.ccwm-cn.com
Tel: +86 -0519-86750402 Fax: +86-0519-83909002
Email: manager@ccwm-cn.com
地址: 江苏省常州市金坛区社兴西路28号
Add: Zhiqian Town, Changzhou City, Jiangsu Province, China

Welding Information

Items	C	Mn	Si	S	P	Cu	Al	Cr
Standard	(≤0,10)	(0.30~ 0.55)	(≤0,03)	(≤0,030)	(≤0,030)	(≤0.20)	----	----
Wt	**0.040**	**0.460**	**0.020**	**0.020**	**0.016**	**0.18**		

Yield strength ReL（Rp）	Tensile strength Rm	Elongation A	Test temperature	Impact value KV
[MPa]	[MPa]	[%]	[℃]	[J]
Wt **395**	**486**	**29**	**-20**	**63**